# **Panasonic**

No.: C-SBP160H16A-00-GGS-0

# APPROVAL SHEET SPECIFICATIONS OF HERMETIC SCROLL COMPRESSOR

	MODE	ΞL		C-SBP160H	116A	
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NO.	DATE	PAGE	REVISION	I DETAILS	PAPCDL SIGNED	CLIENT SIGNED
REVISION RECORD						
USER:						
LEADER	PURCHAS MANAGI		TECHNICAL MANAGER	APPROVED	CHECKED	SUBMITTED

File No:

C-SBP160H16A-00-GGS-0

#### Section 1. General Specifications

Content		Unit	Specification
Compressor Model			C-SBP160H16A
Туре		_	Hermetic Scroll Compressor
Application		_	High Back Pressure
Evap. Temp. Ran	ge	°C (°F)	-15~12 (5~54)
Compressor Cool	ing Type	_	Natural Cooling
	Phase	_	1
Power Source	Rated Voltage	V	208-230
	Rated Frequency	Hz	60
Voltage Range		V	187-253
Weight (Including Oil)		kg (lb)	40 (88.2)
Refrigerant		_	R410A
Oil Type		_	FV68S or Equivalent
Oil Charge		ml (fl oz)	1400 (47.3)
Displacement		cm <sup>3</sup> (in <sup>3</sup> ) /rev	51.78(3.16)
	Motor Type	_	1-PH Induction Motor (PSC)
	Number of Poles	_	2
	Electrical Insulation	Class	E
Motor	Nominal Revolution	min <sup>-1</sup>	_
	Locked Rotor Ampere	А	139
	Winding Resistance	0	C-S 0.755
	[at 25°C (77°F ) ]	Ω	C-R 0.368
Connection Tube	Suction Line (O.D.)	mm (in)	22.2 (0.875)
Connection Tube	Discharge Line (O.D.)	mm (in)	12.7 (0.500)
Compressor Surface Paint		_	Black Paint

#### Notes

- 1 Voltage range is applied at standard rating conditions.
- 2 Motor specifications in the table are the average values for your reference.
- 3 ( ): All units with parentheses are reference values.

#### **Expiration of Specification**

Expiration of this specification shall be effected until issuing a notice with indication of the expiration date from the issued date. In case of improvement or elimination of this specification, it shall be handled by the revision record based on agreement between both sides.

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#### Section 2. Performance Warranty

#### 2.1 Performance

Power Source (1PH)	Hz	60	60	Remark
rower Source (TrTT)	V	208	230	
Capacity	W	15,600	15,800	±5%
Сараску	(BTU/hr)	53,227	53,910	reference
Input Power	W	5,700	5,650	±5%
Current	Α	28.50	25.80	±5%

#### **Standard Rating Conditions**

Condensing Temp.	°C (°F)	54.4(130)
Evaporating Temp.	°C (°F)	7.2( 45 )
Suction Gas Temp.	°C (°F)	18.3( 65 )
Liquid Temp.	°C (°F)	46.1(115)
Ambient Temp.	°C (°F)	35( 95 )

#### 2.2 Sound Level

Power Source (1PH)	Hz	60
rower Source (TrTT)	V	230
Sound Level	dB(A)	64.0Max.

#### Notes

- 1 The operating conditions are the same as 2.1.
- 2 MIC location is the distance of 1m (3.28feet) from the compressor.
- 3 Sound Level is an average sound pressure level in four directions.

#### 2.3 Minimum Starting Voltage

Power Source (1PH)	Hz	60
Minimum Starting Voltage	V	187
Conditions		

Compressor Temp.	°C (°F)	10~60(50~140)
Ambient Temp.	°C (°F)	10~40(50~105)
High Pressure	MPa(G)/psig	2.0(290)
Low Pressure	MPa(G)/psig	2.0(290)

#### 2.4 Others

Content		Unit	Specification
Design Pressure	L.P. S.	MPa(G)/psig	2.21(320)
Design Flessure	H. P. S.	MPa(G)/psig	4.15(602)
Insulation Resistance		ΜΩ	100 (without refrigerant)
Dielectric Strength		V	1800 (1 second)
Residual Moisture		mg	300

#### Note:

1. The insulation resistance be measured with a DC500V megohm tester.

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#### Section 3. Standard Accessories

#### 3.1 Accessories List

Parts Name	Qty	Parts code	Revision No.	Note
Terminal Box Cover	1	A-0101-DSB	0	Installed on Compressor
Terminal Box Clip	1	A-0201-DSB	0	Installed on Compressor
Eyelet Rub Lead Wire	1	A-0301-DSB	0	Installed on Compressor
Mounting Grommet	4	M-0101-DSB	0	Included with Compressor
Mounting Sleeve	4	M-0201-DSB	0	Included with Compressor
Screw Special	1	B-0101-DSB	0	Installed on Compressor

#### 3.2 The Drawing for Reference

Parts Name	Parts Code	Revision No.
Compressor Outline Drawing	D-0109-DSB	0
Mounting Parts Listing	M-5101-DSB	0
Packing Dimensions	D-0202-DSB	0
Wiring Diagram	E-0916-DSB	0

#### 3. 3 Inernal Motor Protector (in compressor)

Parts Name	Specification		
	Trip Temprature	160±5℃	
Inornal Motor Protector	Reset Temprature	80±9°C	
Inernal Motor Protector	Trip Current	Run Winding 124A / 3~10s	
	Trip Current	Start Winding 48A / 3∼9s	

#### 3. 4 Electrical Component Required but not Included with compressor

Parts Name	Specification
Running Capacitor	60μ F 440V

Note: A starting capacitor of 100~140 $\mu$ F/330V(Bleed Resistor:Rf=18k $\Omega$ , 2W) could be used in special difficulty starting case.

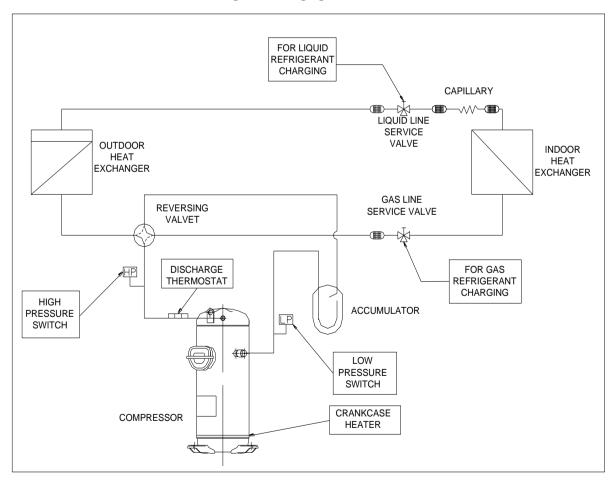
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#### **Section 4. Compressor Protection**

#### 4.1 Protection Required but not Included with compressor

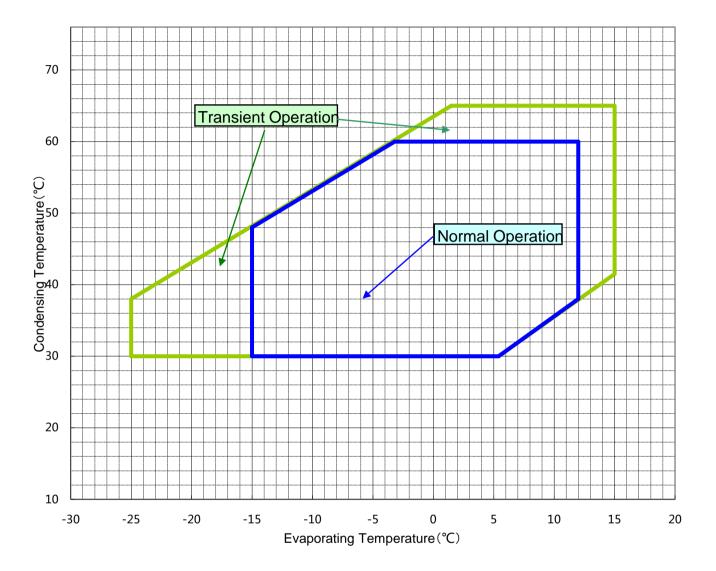
Protection Device	Items	Specifications		
Anti chart Cyala Timor	Characteristic	To prevent the reverse rotation caused by brief power interruption		
Anti-short Cycle Timer	Setting	3 minutes off / 7 minutes on		
Crankcase Heater	Rated Power	35 Watts		
	Mounting Position	Located within 100mm(4 in )from the compressor shell		
Discharge Thermostat	Trip Temperature	130±5°C(266 ±10 °F)		
	Reset Temperature	95±11°C (205 ± 20 °F)		
High Pressure Switch Setting		Cut-out seting no higher than 4.15Mpa(G)		
Low Pressure Switch Setting		Cut-out seting no lower than 0.15Mpa(G)		

#### 4.2 Position of the Protection and Refrigerant Charging



## **Section 5. Operating Envelope**

Suction Gas Superhea : 11.1K. Refrigerant : R410A.



### Section 6. Application Standard & Limit

The following requirements apply to vertical type hermetic scroll compressors:

**Standard:** Applicable to ordinary conditions in Japan JIS B8616 or standards relative to JIS B8616, such as standard rating conditions, maximum operating conditions, low temperature conditions, etc.

Limit: Applicable to transitional brief period of time, such as start-up and beginning of defrost mode.

No.	Item	Standard	Note		
1	Refrigerant	R4	10A		
2	Evaporating Temp.	-15~12°C(5∼54 °F)			
	Evaporating remp.	0.38~1.06MPa(G)(55~154psig)	0.23~1.16MPa(G)(33~168psig)		
3 Condensing Temp	Condensing Temp.	30~60°C(86~140 ° F) 65°C(149 ° F)			
o Condensing Temp.		1.80~3.75MPa(G)(261~544psig)	4.18MPa(G)(606psig)		
4	Compression Ratio	2 ~ 6	8		
5	Winding Temp.	115℃(240 °F) Max. 125℃(257 °F)			
	Shell Bottom Temp.	90℃(194	I °F) Max.		
6		Evaporating Temp			
		Ambient Temp.+			
7	Discharge Gas Temp.	115℃(240 °F) Max.	C-SB:130°C( 266°F) Max.		
7		113 C (240 F) Wax.	C-SC:135°C( 275°F) Max.		
8	Suction Gas Temp.	Superheat: 5K(10 °F)Min.	No excessive noise	It should meet the requirement of item 5, 6, 7 and 14 within 30cm of the suction fitting.	
9	Running Voltage	Within ±10% of	Voltage at compressor terminals.		
10	Starting Voltage	Three Phase Models: 85%	Voltage at compressor terminals.		
10	Starting Voltage	Single Phase Models: 909			
11	On/Off Cycling	On Period: Until the oil level returns Off Period: Until balance of high ar	For at least 7 minutes - on/3 minutes-off is recommendable.		
12	Refrigerant Charge	oil/refrigera	Specific gravity of the Oil:0.94		
13	Life Time	200,00			
14	Minimum Oil Level	C-SB: Center of the lower bearing			
		C-SC:No less than 70%			
45	Abnormal Pressure Rise/Drop	Pressure Rise: 4.15M	By high pressure switch		
15		Pressure Drop: 0.1	By low pressure switch		
16	System Moisture Level	200рр			
17	System Uncondensable Gas	1 Vol.	24 hrs. after vacuuming: 1.01kPa Max.		
17	Level	Residual Oxyge			
18	Tilt	5° De			

#### **Notes**

- 1 Installation should be completed within 15 minutes after removing the rubber plugs.
- 2 Do not use the compressor to compress air.
- 3 Do not energize the compressor under vacuumed conditon.
- 4 Evacuation and Refrigerant charge: Evacuate internal section in the refrigeration system from high and low pressure sides and charge liquid refrigerant from condenser outlet side. Additional charge shall be done with gas condition from low side.
- 5 Do not tilt over the compressor while carrying it.
- 6 Do not remove the paint.
- 7 Crankcase heater is required when the oil sump temperature is too low to meet the requirement of item 6 on page7.
- 8 Voltage fluctuation between compressor terminals, during operation, shall be within 2% of the rated voltage.
- 9 Do not operate compressor in reverse rotational direction.
- 10 Suction strainers are recommended for all applications.

11 Copper Piping Stress Start/Shutdown 34.32 N/mm<sup>2</sup> Max.

Run 12.26 N/mm<sup>2</sup> Max.

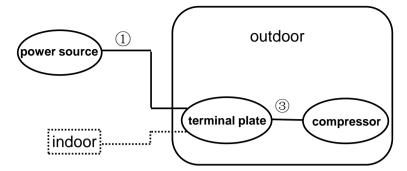
#### Section 7. Selection of Electrical Wire

Voltage drop may occur due to the large current draw during compressor starting.

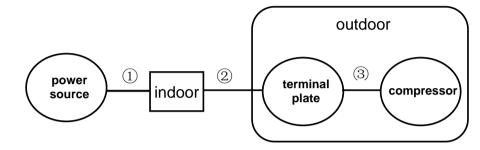
We recommend selecting the wire size from the table below.

#### 7.1 Type of Unit

#### 7.1.1 Window & Commercial Type Unit



#### 7.1.2 Split Type(Separate Type)



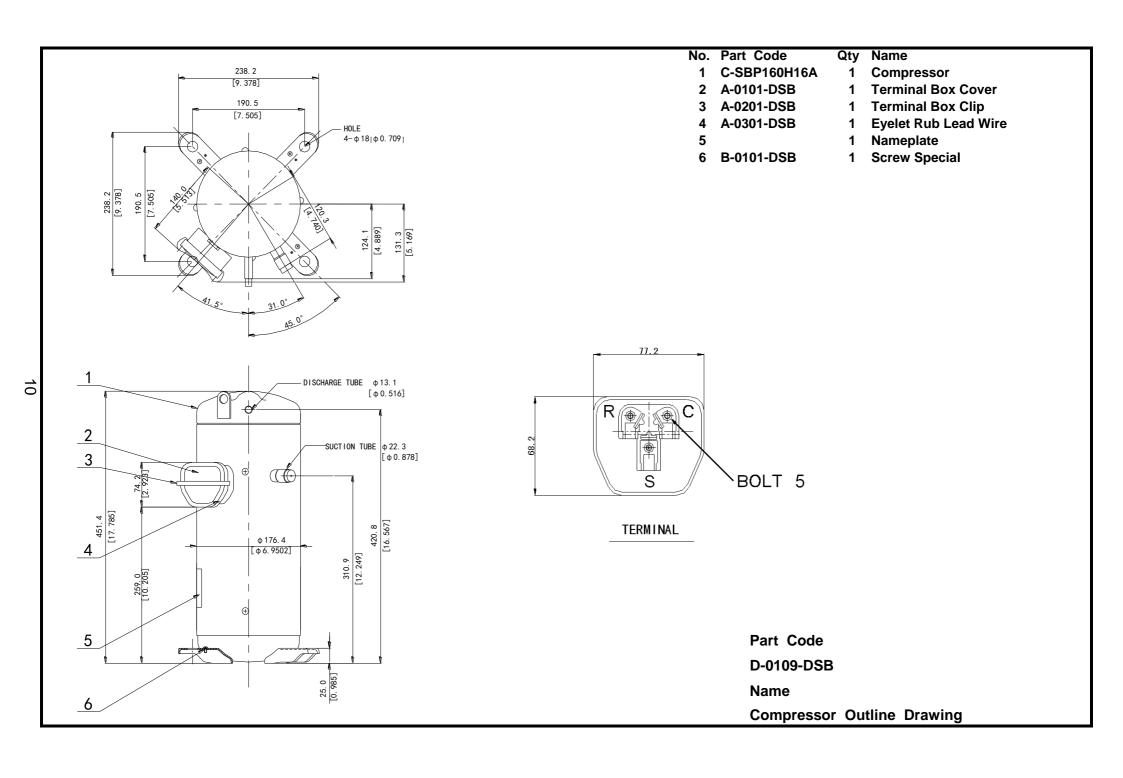
#### 7.2 Size Table of Electrical Wire

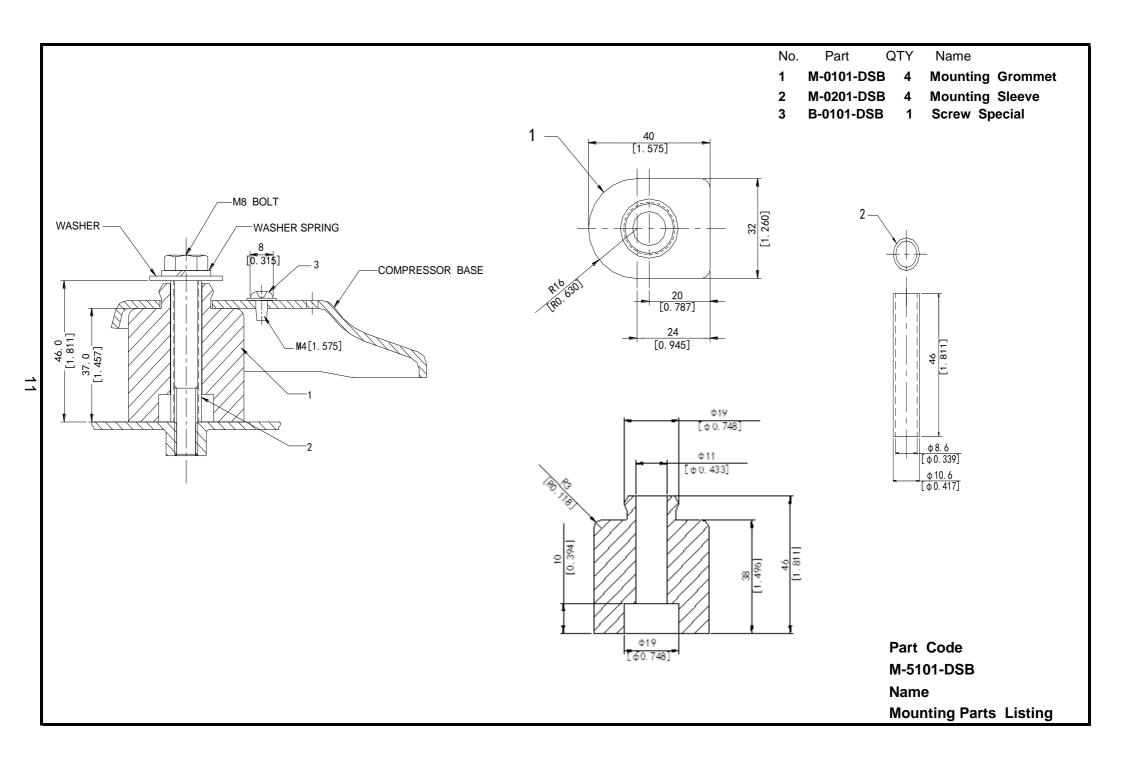
	Size of electrical wire (mm <sup>2</sup> )								
Starting current (A)	Remark ①	Remark③ (heat-resistance Temperature: 120°C(248°F) min.)							
	5m max.	10m max.	15m max.	20m max.	30m max.	50m max.	1m max.		
20max.	2.0	2.0	2.0	3.5	5.5	8.0	2.0		
30max.	<b>†</b>	<b>↑</b>	3.5	5.5	<b>†</b>	14.0	<b>↑</b>		
40max.	<b>†</b>	3.5	5.5	<b>↑</b>	8.0	1	<b>↑</b>		
50max.	<b>†</b>	<b>↑</b>	<b>↑</b>	8.0	14.0	22.0	<b>↑</b>		
60max.	<b>↑</b>	5.5	<b>↑</b>	<b>↑</b>	<b>↑</b>	1	<b>↑</b>		
70max.	3.5	<b>↑</b>	8.0	14.0	<b>†</b>	1	3.5		
80max.	<b>↑</b>	<b>↑</b>	<b>↑</b>	<b>↑</b>	22.0	30.0	<b>↑</b>		
90max.	<b>↑</b>	<b>↑</b>	14.0	<b>↑</b>	<b>†</b>	1	<b>↑</b>		
100max.	<b>↑</b>	8.0	1	<b>↑</b>	<b>↑</b>	38.0	<b>↑</b>		
110max.	<b>↑</b>	<b>↑</b>	<b>↑</b>	<b>↑</b>	<b>†</b>	1	<b>↑</b>		
120max.	5.5	<b>↑</b>	1	22.0	30.0	1	<b>↑</b>		
140max.	<b>†</b>	14.0	1	<b>↑</b>	<b>†</b>	50.0	5.5		
160max.	<b>†</b>	<b>↑</b>	22.0	<b>↑</b>	<b>↑</b>	1	<u></u>		
180max.	1	<b>↑</b>	1	<b>↑</b>	38.0	60.0	8.0		
200max.	8.0	<b>↑</b>	1	30.0	<b>↑</b>	1	<b>↑</b>		
220max.	1	<b>↑</b>	1	<b>↑</b>	50.0	80.0	<b>†</b>		
240max.	<b>↑</b>	<b>↑</b>	1	1	1	<b>†</b>	14.0		

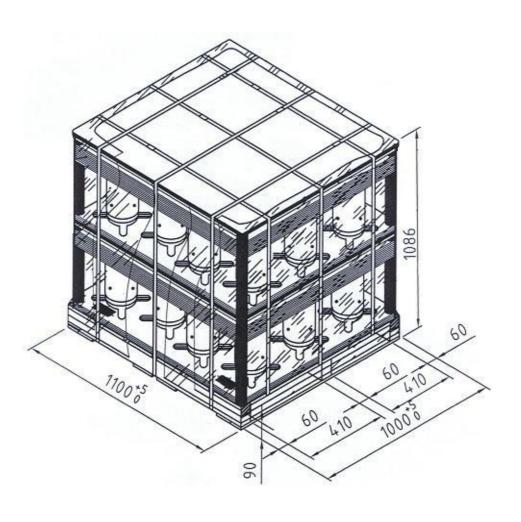
#### 7.3 Caution of Ground

The internal motor protector does not protect the compressor against all possible conditions.

Please be sure that the system utilizes the ground connection when installed in the field.







Part Code D-0202-DSB

Name

**Packing Dimensions**